



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4823-1
Job Sheet 192599



Part No: D4823-1

Job Qty: 6 pcs

Part Name: Upper Cutter Deflector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/28/19

Job Tracking No:

Due Date: 4/25/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 13.04.26 NEW ISSUE DD VERF:JLM IPP REV:B PROCESS CHANGE JFS 13/11/06
VERF. BY: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	6 pcs	4/25/19	4/25/19	0.00	0.50	Bandsaw - 1	DAS 52 19/04/01	
110	HAAS 4 Axis - B4B	6 pcs	4/25/19	4/25/19	0.30	3.24	HAAS - 1 - B4B	52 9-89 19/04/01	
							HAAS - 2 - B4B		
							HAAS - 3 - B4B		
							HAAS - 4 - B4B		
120	QC 2	6 pcs	4/25/19	4/25/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51	DAS 52 19/04/01	
							QC 2 - 52	9-89	
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		



Container No: S168062



Part: D4823-1

Job No: 192599

Serial No/Batch: S168062

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/01/19

				QC 2 - 63	Plex 3/28/19 10:15 AM dart.lacelle.linda
				QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
130	QC 8	6 pcs	4/25/19	0.00 0.00	QC 8 - 12
					QC 8 - 14
					QC 8 - 17
					QC 8 - 20
					QC 8 - 25
					QC 8 - 3
					QC 8 - 32
					QC 8 - 33
					QC 8 - 35
					QC 8 - 39
					QC 8 - 4
					QC 8 - 44
					QC 8 - 45
					QC 8 - 49
					QC 8 - 58
					QC 8 - 8
					QC 8 - 9
					QC 8 - 68
					QC 8 - 67
					QC 8 - 1 (A)
					QC 8 - 47
					QC 8 - 40
					QC 8 - 52
					QC 8 - 23
140	Outsource - 4 - Anodize	6 pcs	4/25/19		ATG001-VC 5
150	Packaging 2-1 - Receive - B4B	6 pcs	4/25/19	0.00 0.00	Packaging 2 - 1 - B4B
					Packaging 2 - 2 - B4B
					Packaging 2 - 3 - B4B
					Packaging 2 - 5 - B4B
					Packaging 2 - 4 - B4B
					Packaging 2 - 6 - B4B
					Packaging 2 - 7 - B4B
					Packaging 2 - 8 - B4B
					Packaging 2 - 9 - B4B
					Packaging 2 - 10 - B4B
					Packaging 2 - 11 - B4B
					Packaging 2 - 12 - B4B
					Packaging 2 - 13 - B4B
					Packaging 2 - 14 - B4B
					Packaging 2 - 15 - B4B
					Packaging 2 - 16 - B4B
					Packaging 2 - 17 - B4B
					Packaging 2 - 18 - B4B
					Packaging 2 - 19 - B4B
					Packaging 2 - 20 - B4B
					Packaging 2 - 21 - B4B
					Packaging 2 - 22 - B4B
					Packaging 2 - 23 - B4B
					Packaging 2 - 24 - B4B
					Packaging 2 - 25 - B4B
					Packaging 2 - 26 - B4B
					Packaging 2 - 27 - B4B
					Packaging 2 - 28 - B4B
					Packaging 2 - 29 - B4B

ml 9/04/01

04/24/2019 PL

Dr 6102 E 1 13/14

Packaging 2 - 30 - B4B ² lex 3/28/19 10:15 AM dart.lacelle.linda			Packaging 2 - 30 - B4B
			Packaging 2 - 31 - B4B
			Packaging 2 - 32 - B4B
			Packaging 2 - 33 - B4B
			Packaging 2 - 34 - B4B
			Packaging 2 - 35 - B4B
			Packaging 2 - 36 - B4B
155 QC 5	6 pcs	4/25/19	QC 5 - 10
			QC 5 - 12
			QC 5 - 17
			QC 5 - 18
			QC 5 - 19
			QC 5 - 22
			QC 5 - 24
			QC 5 - 3
			QC 5 - 43
			QC 5 - 49
			QC 5 - 51
			QC 5 - 58
			QC 5 - 68
			QC 5 - 9
			QC 5 - 50
180 Packaging 3-1 - Stock - B4B	6 pcs	4/25/19	QC 5 - 30
			QC 5 - 40
			Packaging 3 - 1 - B4B
			Packaging 3 - 2 - B4B
			Packaging 3 - 3 - B4B
			Packaging 3 - 4 - B4B
			Packaging 3 - 5 - B4B
			Packaging 3 - 6 - B4B
			Packaging 3 - 7 - B4B
			Packaging 3 - 8 - B4B
			Packaging 3 - 9 - B4B
			Packaging 3 - 10 - B4B
			Packaging 3 - 11 - B4B
			Packaging 3 - 12 - B4B
			Packaging 3 - 13 - B4B
			Packaging 3 - 14 - B4B
			Packaging 3 - 15 - B4B
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			Packaging 3 - 35 - B4B
			Packaging 3 - 36 - B4B

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190 QC 21 - SA	6 pcs	4/25/19	0.00 0.00	QC 21 - SA - 21	Plex 3/28/19 10:15 AM dart.lacelle.linda
				QC 21 - SA - 70	21
				QC 21 - SA - 53	259

MAY 17 2019

Part Op 100 - Bandsaw - Cut Blank at 18.300" ***ON BLANK MAKES TWO PART***
 Descriptions: 110 - HAAS CNC Vertical Machine 1-Machine per folio FB223
 120 - QC2- Inspect parts off machine FAI/FAIB
 130 - QC8- Inspect parts - second check
 140 - Issue P/O to ATG : H8043283 Hard Anodize, Color Black and Prime as per Dwg D4823
 150 - Receive & Inspect for Damage & Mat'l Certs
 155 - QC5- Inspect part completeness to step on W/O
 180 - PIdentify as per dwg & Stock Location: _____
 190 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6S0.375X6.000	7075-T6S Sheet .375" Thick Plate X 6" Wide	4.5780 ft (.763 ea)	100-Bandsaw - 1	5161043

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Bandsaw - 1	M7075T6S0.375X6.000	5	14	0

Part Specifications

Specifications could not be found.

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
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PURCHASE ORDER

POHB043283



Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043283

PO Date: 4/24/19

Due Date: 5/3/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	193553	D4703-043	Lock Pin Base : Various STC's Issue P/O to ATG: -HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 3 CLASS 2 -As Per Dwg D4703 -Material type; 6061T6 -Certificate of Conformity is required	Firmed X6	-	5/3/19	6 pcs	0 pcs	6 pcs	\$3.18/pcs	\$19.08
2	R192331	D4842-3	Lower Cutter Body, LH Outsource process-Anodize per QSI017 4.1.10.1 - Issue P/O to ATG : 1- Black Anodize as per Dwg D4842	Firmed X4	-	5/3/19 MAY 13 2019	4 pcs	0 pcs	4 pcs	\$10.73/pcs	\$42.92



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Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	191686	646.3810	Bracket Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.3, PRIME CARDINAL 7760-4702 LOW VOC EPOXY PRIMER (LIGHT GRAY) Certification of Conformity is required	Firmed	-	5/3/19	16 pcs	0 pcs	16 pcs	\$7.03/pcs	\$112.48
4	191990	646.3812	Gusset Bracket Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.3, PRIME CARDINAL 7760-4702 LOW VOC EPOXY PRIMER (LIGHT GRAY) Certification of Conformity is required	Firmed	-	5/3/19	30 pcs	0 pcs	30 pcs	\$6.58/pcs	\$197.40
5	192010	646.3313	Upper Guide Issue P/O to ATG : Hard Anodize Color Black and Prime as per DWG 646.3300	Firmed	-	5/3/19	12 pcs	0 pcs	12 pcs	\$13.58/pcs	\$162.96
6	192599	D4823-1	Upper Cutter Deflector : Various STC's Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg D4823	Firmed	-	5/3/19	6 pcs	0 pcs	6 pcs	\$11.63/pcs	\$69.78

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Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
7	191683	646.3715	Strut Doubler Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg 646.3700	Firmed	-	5/3/19	28 pcs	0 pcs	28 pcs	\$6.73/pcs	\$188.44
						MAY 07 2019					
8	190115	646.3811	Radius Block Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A- 8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.3, PRIME CARDINAL 7760- 4702 LOW VOC EPOXY PRIMER (LIGHT GRAY) Certification of Conformity is required	Firmed	-	5/3/19	12 pcs	0 pcs	12 pcs	\$7.03/pcs	\$84.36
						MAY 07 2019					
9	192398	D4838-1	Upper Cutter Body, LH : Various STC's Issue P/O: _____ ATG, Hard Black Anodize and Prime as per Dwg D4838-1 Rev. A	Firmed	-	5/3/19	8 pcs	0 pcs	8 pcs	\$10.73/pcs	\$85.84
						MAY 07 2019					
10	192396	D4823-1	Upper Cutter Deflector : Various STC's Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg D4823	Firmed	-	5/3/19	2 pcs	0 pcs	2 pcs	\$11.63/pcs	\$23.26
						MAY 13 2019					
11	192399	D4838-2	Upper Cutter Body, RH : Various STC's Issue P/O: _____ ATG, black anodize and prime as per dwg D4838-2 Rev. A	Firmed	-	5/3/19	8 pcs	0 pcs	8 pcs	\$10.73/pcs	\$85.84
						MAY 07 2019					
12	192006	646.3718	Custom Washer (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O _____ ATG, black anodize and prime as per dwg 646.3718 Rev. A	Firmed	-	5/3/19	21 pcs	0 pcs	21 pcs	\$4.43/pcs	\$93.03
						MAY 07 2019					

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Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
13	192007	646.3010	LH Half Outsource4 (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg 646.3000	Firmed	-	5/3/19	10 pcs	0 pcs	10 pcs	\$10.73/pcs	\$107.30
							10 x MAY 07 2019				
14	192008	646.3310	LH Half - Upper Cutter Assembly (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O to ATG : 1- Black Anodize as per Dwg 646.3300	Firmed	-	5/3/19	10 pcs	0 pcs	10 pcs	\$18.58/pcs	\$185.80
							10 x MAY 07 2019				
15	190731	646.2910	Deflector (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O to ATG : Hard Anodize, Color Black / Prime As per Dwg 646.2900 Rev. N/C	Firmed	-	5/3/19	16 pcs	0 pcs	16 pcs	\$48.48/pcs	\$775.68
16	191991	646.3813	AS350 Strut Bracket Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.3, PRIME CARDINAL 7760-4702 LOW VOC EPOXY PRIMER (LIGHT GRAY) Certification of Conformity is required	Firmed	-	5/3/19	25 pcs	0 pcs	25 pcs	\$6.58/pcs	\$164.50
							25 x MAY 07 2019				
17	192009	646.3311	RH Half - Upper Cutter Assembly Outsource4 (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O to ATG :	Firmed	-	5/3/19	10 pcs	0 pcs	10 pcs	\$18.58/pcs	\$185.80
							10 x MAY 07 2019				
18	191986	646.3610	Filler Issue P/O to ATG : 1- Hard Anodize Black and Prime as per Dwg 646.3600	Firmed	-	5/3/19	24 pcs	0 pcs	24 pcs	\$6.60/pcs	\$158.40
							24 x MAY 07 2019				

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Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
19	191684	646.3716	Gauge Bracket (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O to ATG : <i>21 X MAY 07 2019</i>	Firmed	-	5/3/19	20 pcs	0 pcs	20 pcs	\$6.15/pcs	\$123.00
20	191685	646.3719	Doubler (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O ATG, balck anodize and prime as per dwg 646.3719 Rev. A <i>28 X MAY 07 2019</i>	Firmed	-	5/3/19	28 pcs	0 pcs	28 pcs	\$6.25/pcs	\$175.00
21	190724	647.2113	Lower Rail, U-Channel (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O to ATG : 1- Black Anodize as per Dwg 647.2100 2- PRIME AS PER DWG, SEE NOTE #2 <i>X12 MAY 13 2019</i>	Firmed	-	5/3/19	12 pcs	0 pcs	12 pcs	\$11.60/pcs	\$139.20
Grand Total:											\$3,180.07

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 917792

Date: 11-May-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
2- ea	Part: D4823-1 Upper Cutter Deflector Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Job: 24985 PO: POHB043283		Rev: A Line: 10
4- ea	Part: D4842-3 Lower Cutter Body, LH Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils). Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Job: 24977 PO: POHB043283		Rev: B Line: 2
12- ea	Part: 647.2113 Lower Rail, U-Channel Hard Black Anodize as per MIL-A-8625F, Type III, Class2 Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied) Job: 24996 PO: POHB043283		Rev: E Line: 21
16- ea	Part: 646.3810 Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing.		Rev: A

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A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 917792

Date: 11-May-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Job: 24978 PO: POHB043283 Line: 3		
30 ea	Part: 646.3812 Gusset Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 24979 PO: POHB043283 Rev: A Line: 4		
12 ea	Part: 646.3313 Upper Guide Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 24980 PO: POHB043283 Rev: A Line: 5		
6 ea	Part: D4823-1 Upper Cutter Deflector Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Job: 24981 PO: POHB043283 Rev: A Line: 6		
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: 13/5/19 Made in Canada.			

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9-89



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 917792

Date: 11-May-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via
		ATG Delivery
Quantity	Description	
	Certified Signature: _____ Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.	

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